



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D5482-1
Job Sheet 188003



Part No: D5482-1

Job Qty: 150 ea **148**

Part Name: Washer



Part Weight: 0 lbs

Status: **New**

Priority: Medium

Job Created: 12/31/18

Job Tracking No:

Due Date: 2/20/19

Created By: Jesse White

Type: Stock

Description:

Note: IPP REV:A 17.09.11 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	150 Ea		2/20/19	0.00	0.00	Start Up Machining-4		
110	Doosan	150 pcs		2/20/19	0.00	3.00	Doosan		
120	QC	150 pcs		2/20/19	0.00	0.00	QC2 Machining-4		
130	QC	150 pcs		2/20/19	0.00	0.00	QC8 Machining-4		
140	Packaging	150 pcs		2/20/19	0.00	0.00	Packaging3-2 St 143		2019-01-13
150	QC21-SA	150 Ea		2/20/19	0.00	0.00	QC21		JAN 18 2019

Part Op Descriptions: **110 - MACHINE PART AS PER DWG FOLIO: FB575 REV: _____ DWG REV: _____**

JAN 18 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELIRNR1.000	Delrin Round Bar 1" Color: Black	2.4900 ft (.0166 ea)	90-Start up Operation	S125 911

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELIRNR1.000	2	7	0

Part Specifications

Specifications could not be found.



Container No: **S144362**



Part: **D5482-1**
Job No: **188003**
Serial No/Batch: **S144362**

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/12/19

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

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